No. 630,526.

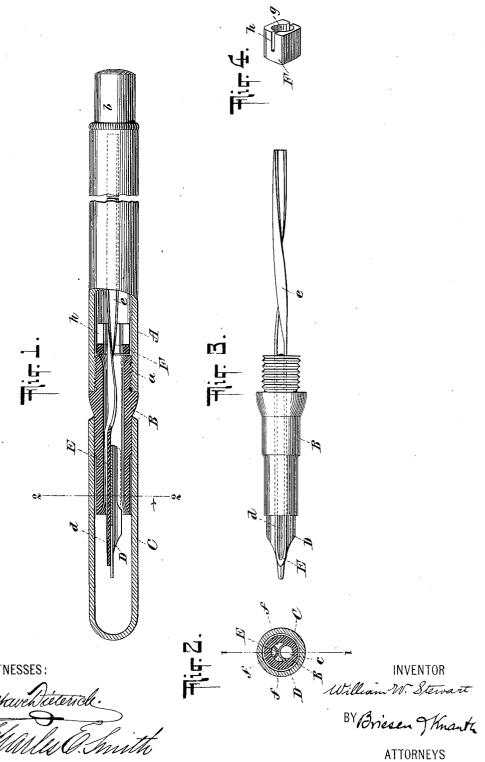
Patented Aug. 8, 1899.

## W. W. STEWART. SELF FILLING FOUNTAIN PEN.

(Application filed Mar. 21, 1899.)

(No Model.)

2 Sheets-Sheet 1.



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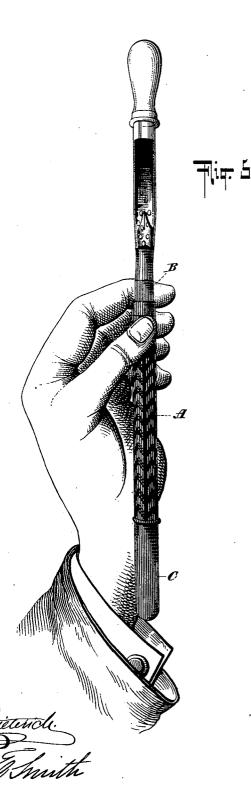
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WITNESSES:

2 Sheets-Sheet 2.



INVENTOR

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## UNITED STATES PATENT OFFICE.

WILLIAM W. STEWART, OF NEW YORK, N. Y.

## SELF-FILLING FOUNTAIN-PEN.

SPECIFICATION forming part of Letters Patent No. 630,526, dated August 8, 1899.

Application filed March 21,1899. Serial No. 709,890. (No model.)

To all whom it may concern:

Be it known that I, WILLIAM W. STEWART, a citizen of the United States, residing in the city of New York, borough of Brooklyn, Kings 5 county, State of New York, have invented certain new and useful Improvements in Self-Filling Fountain-Pens, of which the following is a full, clear, and exact description.

My invention relates to what I term "self-10 filling" fountain-pens, and the said invention is in the nature of an improvement upon the self-filling fountain-pens shown and described in my Patent No. 542,450, dated July 9, 1895.

The object of my present invention is to provide a clean, simple, and efficient fountain-pen which can be readily filled with the aid of different forms of "fillers" without removing or disconnecting any portion of the pen and which will at the same time be effi-20 cient under all conditions for writing purposes.

To these ends my invention consists in the novel arrangement and combination of parts

hereinafter described and claimed.

In the accompanying drawings, wherein like characters indicate corresponding parts in the various views, Figure 1 is a side view, partly in section, of a fountain-pen embodying my invention. Fig. 2 is a transverse sec-30 tional view of the same on the line 22 of Fig. 1, looking in the direction of the arrow in said figure. Fig. 3 is a detached detail side view of the nozzle and the parts carried thereby. Fig. 4 is a detail perspective view of the controlling-plug to be hereinafter described. Fig. 5 is a view illustrating the manner in which the pen may be filled without removing the nozzle.

In the drawings, A represents the hollow 40 handle, which constitutes a reservoir for the pen and which may be of the usual or any preferred construction. This handle A is provided with the usual nozzle B, which is adapted to be secured thereto, as indicated 45 at a, or the handle and nozzle may be made integral. The usual cap or cover C is adapted to fit upon the nozzle, as indicated in Fig. 1, to cover the pen-nib, or when the pen is in use the cover may be placed upon the seat b 50 at the end of the holder, as indicated in Fig.

5 of the drawings.

Upon reference to Figs. 1 and 2 of the drawings it will be seen that the nozzle B has a

tends adjacent to the bore and is in a sense 55 auxiliary thereto. A pen-nib D is seated within the bore above the channel, so as to divide the bore and so that the curved portion of the pen will face the semicircular channel c, and the pen and the wall of the chan- 60 nel will form an unobstructed duct, which is substantially circular in cross-section, as represented in Fig. 2 of the drawings. Above the pen-nib is a meniscal-form opening, the walls of which are formed by the pen-nib and 65 a part of the circular wall of the bore in the Within this meniscal-form opening nozzle. is contained a removable feeder-bar E, which in the present instance is illustrated as segmental in cross-section at d, where it con- 70 tacts with the pen-nib, the trough-like portion thereof being uppermost, as indicated in Figs. 1 and 2 of the drawings, so that the bottom of the trough will rest upon the top of This feeder-bar is provided with a 75 spiral projection or extension e, which projects back of the nozzle into the reservoir or handle A. By this arrangement it will be observed that a series of separate distinct passages or ducts f, irregular in cross-section, 80 are provided above the pen-nib, whereas a single separate passage or duct, which is substantially circular in cross-section and which is relately larger than the ducts f, is provided below the pen-nib for purposes to be herein- 85 after described.

Within the reservoir and directly in the rear of the nozzle B may be removably secured what I term a "controlling-plug" F, which is shown in detail in Fig. 4 of the draw- 90 ings. This plug is preferably angular in form in cross-section when it is to be contained within a reservoir or conduit which is circular in cross-section, and the plug has a central passage, as indicated at  $\hat{g}$ , through which a 95 spiral end e of the feeder-bar E may project. The plug is likewise preferably provided with slots h, which extend from the rear thereof forward and partly through the plug for purposes which will hereinafter appear.

The natural tendency of bubbles is to form round, and if a circular opening is provided for their escape they will take this course and readily pass therethrough rather than pass through openings which are non-circular 1 in outline, because the film comprising the bubbles will be seated against the terminal semicircular channel c cut therein, which ex- | of the irregular or non-circular ducts and will

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not readily pass therethrough. Then, again, the walls of the comparatively smaller irregular ducts f form capillary surfaces and nucleuses down which the ink will flow more 5 readily than through the larger circular duct under the pen-nib. For these reasons it will be understood that when a column of ink is supported above the pen, as indicated in Fig. 5 of the drawings, the first and natural tend-10 ency of the ink will be to flow down through the ducts f, whereas the displaced air will readily flow out from the reservoir through the circular duct and will combine with the ink to form bubbles, which bubbles constitute
15 upwardly - moving "stoppers," so to speak,
which will prevent the ink from flowing through the channel in which they are contained. In this way it will be seen that a rapid movement of ink and air in opposite 20 directions is established and no interference between the free movement of the two is presented. By my invention a fountain-pen can be filled with one hand, without removing the nozzle, in about six seconds, and the ink is not 25 liable to run over or become smeared upon the fingers, as is ordinarily the case.

In order to fill the pen, it is merely necessary to support a column of ink above the pen-nib and the ducts of the pen, which are 30 in open communication with the outer air, as indicated in Fig. 5 of the drawings. It is not necessary that any particular form of filler be employed, since any small tube or like instrument will answer the purpose. If, for 35 instance, the ordinary form of filler with contracted nozzle be broken, the glass tube may be withdrawn and the broken end inserted in the rubber bulb and an excellent filler is provided for the pen. There is no necessity 40 of compressing the bulb of the filler, as was the case heretofore, since the pen will absorb the ink from the filler in a natural manner, and there is no liability of the pen overflowing, because the pen when full will cease to 45 receive more ink and the absorption will cease. The spiral portion e of the feeder-bar will give a gyratory motion to the ink when it comes into contact therewith and will readily conduct the ink below any film that may be 50 retained at the controlling-plug F or at the rear of the nozzle B if the plug is not employed. By this means the ink is readily conducted to the closed end of the reservoir without interfering with the air which is displaced 55 thereby and passes upwardly and out of the pen in the manner hereinbefore described.

The purpose of the plug F is to retain any film that forms at the rear of the nozzle and to prevent said film from obstructing the pas-60 sages within the nozzle when the pen is being filled and at the same time to form a nucleus for the ready passage of ink and air around and through said film. Thus the film seats itself against the rear of the plug; but 65 the corners of the plug contacting with the side walls of the reservoir will form nucleuses for the passage of ink around the film, while the spaces between the side walls of the reservoir and those portions of the plug which do not contact therewith permit the air to 70 pass around the plug. The spiral end of the feeder-bar passing through the central opening in the plug provides a centrally-located means for conducting the ink through the The slots h in the plug facilitate the 75 feeding action of the ink and air in opposite directions, inasmuch as their use allows a limited movement of the film and a consequent movement of any ink and air that may be controlled thereby. The plug therefore 80 has in practice a pumping-like action. When the plug is dispensed with, the film seats itself against the rear end of the nozzle, and the feeder-bar conducts the ink and air therethrough in opposite directions. I have found 85 that as the form of the channel under the pennib is changed from the circular in cross-section it correspondingly changes the flow of ink to the pen-nib, the quantity of flow being decreased as the form of the channel from 90 the circular is increased.

Having described my invention, what I claim, and desire to secure by Letters Patent,

1. In a "self-filling" fountain-pen, the com- 95 bination of an ink-reservoir, a nozzle therefor which has a bore that communicates with the reservoir and which is in open communication with the outer air at the lower end of the nozzle, a pen-nib seated in the bore of said noz- 100 zle so as to divide the same into two ink and air inlet and outlet channels, the channel under the pen-nib being unobstructed and substantially circular in cross-section, while the channel above the pen-nib is of non-cir- 105 cular form in cross-section, whereby when a column of ink is supported above the open end of the pen, it will be absorbed by said pen.

2. In a "self-filling" fountain-pen, the combination of an ink-reservoir, a nozzle therefor 110 which has a bore that communicates with the reservoir and which is in open communication with the outer air at the lower end of the nozzle, a pen-nib seated in the bore of the said nozzle so as to divide the same into two ink 115 and air inlet and outlet channels, the channel under the pen-nib being unobstructed and formed by the pen-nib on one side and by the wall of the bore of the nozzle on the other side and being substantially eircular in 120 cross-section, while the channel above the pen-nib is of non-circular form in cross-section and a feeder-bar situated in the channel above the pen-nib so as to divide it into a multiplicity of smaller channels whereby when a 125 column of ink is supported above the open end of the pen, it will be absorbed by said pen.

3. In a "self-filling" fountain-pen, the combination of an ink-reservoir, a nozzle therefor which has a bore that communicates with 130 the reservoir and is in open communication with the outer air at the lower end of the nozzle, an auxiliary substantially semicircular channel formed in the internal wall of said

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nozzle, a pen-nib seated in the bore of said nozzle above said auxiliary channel so as to provide two ink and air inlet and outlet channels, the channel under the pen-nib being 5 unobstructed and substantially circular in cross-section, while the channel above the pen-nib is of non-circular form in cross-section, whereby when a column of ink is supported above the open end of the pen, it will

10 be absorbed by said pen.

4. In a "self-filling" fountain-pen, the combination of an ink-reservoir, a nozzle therefor which has a bore that communicates with the reservoir and which is in open communi-15 cation with the outer air at the lower end of the nozzle, an auxiliary substantially semicircular channel formed in the internal wall of said nozzle, a pen-nib seated in the bore of said nozzle above the auxiliary channel so as 20 to provide two ink and air inlet and outlet channels, the channel under the pen-nib being unobstructed and formed by the pen-nib on one side and by the wall of the auxiliary channel on the other side and being substan-25 tially circular in cross-section, while the channel above the pen-nib is of non-circular form in cross-section and a feeder-bar situated in the channel above the pen-nib so as to divide it into a multiplicity of smaller channels, 30 whereby when a column of ink is supported above the open end of the pen, it will be ab-

sorbed by said pen.
5. In a "self-filling" fountain-pen, the combination of an ink-reservoir, a nozzle there-35 for which has a bore that communicates with the reservoir and which is in open communication with the outer air at the lower end of the nozzle, an auxiliary substantially semicircular channel formed in the internal wall 40 of said nozzle, a pen-nib seated in the bore of said nozzle above said auxiliary channel so as to provide two ink and air inlet and outlet channels, the channel under the pen-nib being substantially circular in cross-section, 45 while the channel above the pen-nib is of noncircular form in cross-section and a feederbar situated in the channel above the pen-nib so as to divide it into a multiplicity of smaller channels, said feeder-bar having a spiral ex-50 tension which projects back into the reser-

6. In a "self-filling" fountain-pen, the combination of an ink-reservoir, a nozzle therefor which has a bore that communicates with 55 the reservoir and which is in open communication with the outer air at the lower end of the nozzle, an auxiliary substantially semicircular channel formed in the internal wall of said nozzle, a pen-nib seated in the bore of 60 said nozzle above said auxiliary channel so as to provide two ink and air inlet and outlet channels, the channel under the pen-nib being unobstructed and substantially circular in cross-section, while the channel above the 65 pen-nib is of non-circular form in cross-section, a feeder-bar situated in the channel above the pen-nib so as to divide it into a

multiplicity of smaller channels and a controlling-plug contained within the reservoir and through which the feeder-bar is adapted 70

to project.

7. In a fountain-pen, the combination of a reservoir, a nozzle therefor which has a bore that communicates with the reservoir and which is in open communication with the outer 75 air at the lower end of the nozzle, a pen-nib seated in the bore of said nozzle so as to divide said bore into two ink and air inlet and outlet channels, a feeder - bar coöperating with the pen-nib and a controlling-plug con- 80 tained within the reservoir and through which

the feeder-bar projects. 8. In a fountain-pen, the combination of a reservoir, a nozzle therefor which has a bore that communicates with the reservoir and 85 which is in open communication with the outer air at the lower end of the nozzle, a pen-nib seated in the bore of said nozzle so as to divide said bore into two ink and air inlet and outlet channels, a feeder - bar cooperating 90 with the pen-nib and provided with a spiral projection that extends into the reservoir and an angular controlling-plug contained within the reservoir and having a central passage therein through which the feeder-bar pro- 95

jects. 9. In a fountain-pen, the combination of a reservoir, a nozzle therefor which has a bore that communicates with the reservoir and which is in open communication with the outer 100 air at the lower end of the nozzle, a pen-nib seated in the bore of said nozzle so as to divide the said bore into two ink and air inlet and outlet channels, the channel under said pen-nib being substantially circular in cross- 105 section, whereas the channel above it is of meniscal form in cross-section and a trough-like feeder-bar having its bottom bearing upon the upper side of the pen-nib and having a spiral projection which extends into the res- 110 ervoir.

10. In a fountain-pen, the combination of a reservoir, a nozzle therefor which has a bore that communicates with the reservoir and which is in open communication with the outer 115 air at the lower end of the nozzle, a pen-nib seated in the bore of said nozzle so as to divide the said bore into two ink and air inlet channels, the channel under said pen-nib being substantially circular in cross - section, whereas the channel above it is of meniscal form in cross-section, a trough-like feederbar having its bottom bearing upon the upper side of the pen-nib and having a spiral projection which extends into the reservoir and 125 an angular controlling-plug having a central aperture which is adapted to receive the spiral end of the feeder-bar, said controllingplug being removably contained within the reservoir.

WILLIAM W. STEWART.

Witnesses:

CHARLES E. SMITH, MAURICE BLOCK.